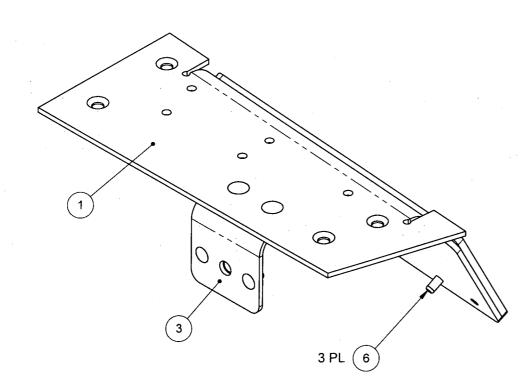
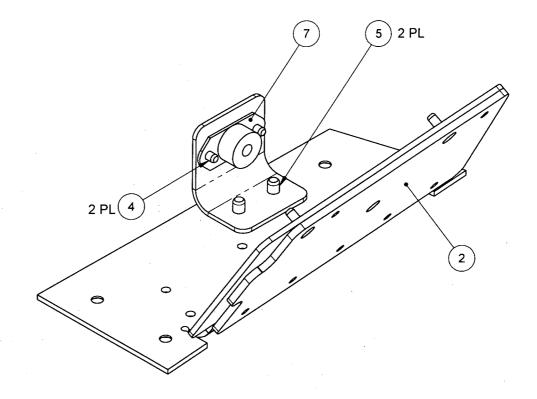
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4482-041	INTERCOSTAL 5 ASSY (LH)
1	1	D4482-1	INTERCOSTAL 5 (LH)
2	1	D4482-3	HINGE PLATE (LH)
3	1	D4488-1	CLIP
4	2	MS20426AD3-3	RIVET, CSK
5	2	MS20426AD4-4	RIVET, CSK
6	3	MS20426AD3-5	RIVET, CSK
7	1	MS21059L08	NUTPLATE





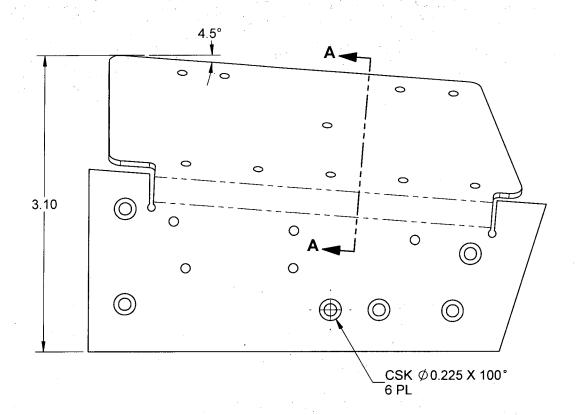


12.10.05 ADDED -042 & -2 (RH CONFIGURATION). GENERAL REVISION SEE REV. A FOR DETAILS. ADDED -3. ADDED PRIMER NOTE. 12.09.11 AJS 12.03.02 NEW ISSUE

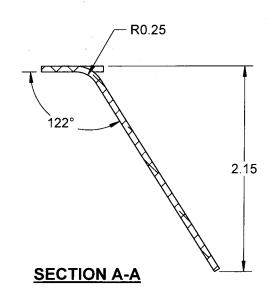
	DESIGN AJS DRAWN AJS		1	DESCRIPTION	BY	DATE
			AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		ΤD
			AJS			
	CHECKED		a	DRAWING NO.		REV. C
	MFG. Al	PPR.	137	D4482		SHEET 1 OF 5
	APPRO'	VED	N.P.	TITLE		SCALE
	DE APP	R.		INTERCOSTAL 5 ASSY		NTS
	DATE 12.10.05		0.05	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OF COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT		

1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.18 lbs

3



D4482-1 INTERCOSTAL 5 (LH)



- NOTES:
 1) MATERIAL: MAKE FROM D4482-1F
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs

 \emptyset 0.098 7 PL 0.750 TYP ___0.36 0.23 1.19 2.25 2.09 0.25 Ø 0.098 THRU 0.556 0.438 CSK Ø 0.179 X 100° 3 PL 0.32

8 D4482-3 HINGE PLATE (LH)



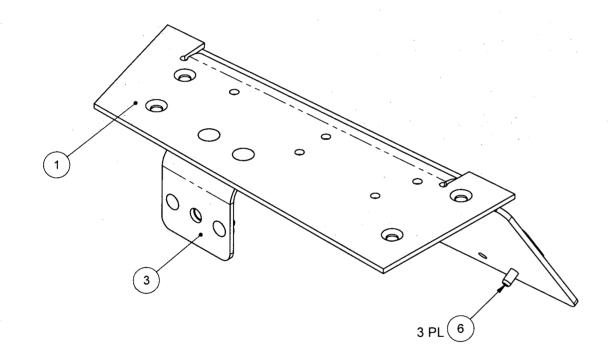
- NOTES:
 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK
 PER AMS 4025 OR AMS 4027 OR ASTM B209
 REF M6061T6S.080
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

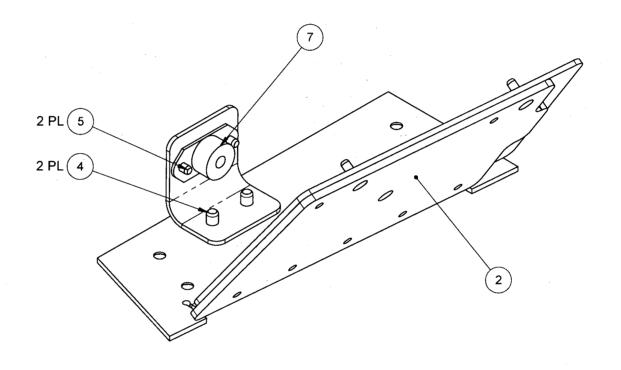
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.10 lbs
- 8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4482-3-REVC.DXF"

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	G?	DRAWING NO.	REV. C
MFG. APPR.	122	D4482	SHEET 2 OF 5
APPROVED	Nep	TITLE	SCALE
DE APPR.	4	INTERCOSTAL 5 ASSY	NTS
DATE 12.10.05		COPYRIGHT @ 2012 BY DART AERO: THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THI NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO	E EXPRESS CONDITION THAT IT IS DIANY OTHER PERSON WITHOUT

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			· · · · · · · · · · · · · · · · · · ·			
ITEM	QTY -042	P/N	DESCRIPTION			
	Х	D4482-042	INTERCOSTAL 5 ASSY (RH)			
1	1	D4482-2	INTERCOSTAL 5 ASSY (RH)			
2	1	D4482-4	HINGE PLATE (RH)			
3	<i>f</i> 1	D4488-1	CLIP			
4	2	2 MS20426AD4-4 RIVET, CSK				
5	2	MS20426AD3-3	RIVET, CSK			
6	3	MS20426AD3-5	RIVET, CSK			
7	1	MS21059L08	NUTPLATE			

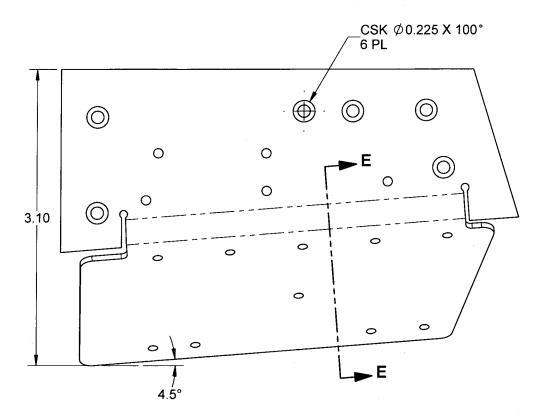




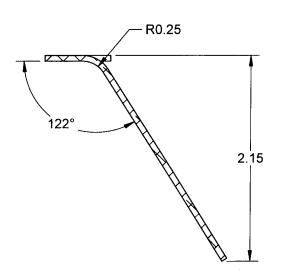


DESIGN	AJS AJS	DART AEROSPAC HAWKESBURY, ONTARIO, C	
CHECKED	P	DRAWING NO.	REV. C
MFG. APPR.	Z	D4482	SHEET 3 OF 5
APPROVED	14	TITLE	SCALE
DE APPR.	4	INTERCOSTAL 5 ASSY	NTS
DATE 12 1	10.05	COPYRIGHT © 2012 BY DART AEROS THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE	

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.18 lbs



D4482-2 INTERCOSTAL 5 ASSY (RH)



SECTION E-E

- 1) MATERIAL: MAKE FROM D4482-1F
 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A 7) WEIGHT: 0.10 lbs

Ø0.098 0.750 7 PL 0.36 0.23 1.19 2.25 0.25 0.32 \emptyset 0.098 0.556 -CSK Ø0.179 X 100° 3PL

8 D4482-4 HINGE PLATE (RH)

NOTES: 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.080 THICK PER AMS 4025 OR AMS 4027 OR ASTM B209 REF M6061T6S.080

2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
PRIME TEMPO GREY (4.2.1.3.2) PER DART QSI 005 4.2
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCARD EDGES: 0.005 TO 0.010 MAY

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 0.06 lbs

8) ALL NON DIMENSIONED FEATURES PER DRAWING FILES "D4482-3-REVC.DXF"

DESIGN	AJS	DAKI ALKOSI ACE LID	
DRAWN	AJS		
CHECKED	g?	DRAWING NO.	REV. C
MFG. APPR.	122	D4482	SHEET 4 OF 5
APPROVED	M	TITLE	SCALE
DE APPR.	-#-	INTERCOSTAL 5 ASSY	NTS
DATE 12.10.05		COPYRIGHT © 2012 BY DART AEROSPA THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXP NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY PURPOSE OR COPIED OR COPIED OR COMMUNICATED TO ANY PURPOSE OR COPIED OR COPI	RESS CONDITION THAT IT IS OTHER PERSON WITHOUT

